

## Welding Head DK25 PSA 2P

Double Welding Head with 2 Pneumatic Cylinders

Precise cut-back of the welding electrodes is a matter of great importance for the quality of the resistance welding joint. The accurate functioning of the welding head is thus largely responsible for the quality of the welding joint.



### Characteristic Features

Compressive force	2 x 2 - 250 N
Maximum stroke	25 mm
Standard electrode diameter	3 - 6 mm
Maximum welding energy	512 Ws
Maximum projection	130 mm
Minimum/maximum spot spacing	6 - 50 mm
Welding post-carriage	with pressure spring
Power adjustment	continuous
Welding activation	micro switch
Measurement of welding stroke	possible
Water cooling of electrode holder	possible
Weight	6.5 kg
Dimensions H/D/W	425/145/115 mm